

GEM13O6 ON IOD25O

## Features

- Space-saving 21" ( 533 mm ) wide design.
- Produces up to $1,350 \mathrm{lbs}$ ( 612 kg ) of ice per day.
- Soft, chewable nugget ice crystals.
- Cools beverages faster and longer while maintaining flavors better.
- Decreased water and power usage compared to cube ice makers.
- SystemSafe load monitoring system constantly checks workload on gearbox, shutting down system before a problem develops and preventing costly repairs.
- Water Sensor eliminates low or no water failures and cannot be affected by adverse water conditions.
- Rugged stainless steel evaporator and auger ensures reliability.
- Industrial-grade roller bearings and heavy-duty gearbox provide years of trouble-free service.


## Options \& Accessories

| WATERFILTERS |  |  |  |
| :---: | :---: | :---: | :---: |
| Ice Machine <br> Model | System | Replacement | Inline |
|  | GEM1306 | IFQ1 | IOMQ (1) |

## Ice Maker Warranty

Every Ice-O-Matic ice maker is backed by a warranty that provides both parts and labor coverage.

- Three years Parts and Labor for all nugget ice maker parts.
- Five years Parts coverage on the compressor.

Ice Form


| NUGGET ICE DIMENSIONS |  |
| :---: | :---: |
| $H \times$ Dia. (in.) | $1 / 2 \times 3 / 8$ |
| $H \times$ Dia. (mm) | $12.7 \times 9.5$ |

Bin Chart Kits for Combining Wider Bins with Smaller Models

| ICE STORAGE BINS |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Model No. Capacity Width | $\begin{gathered} \text { B25 } \\ \begin{array}{c} 242 \mathrm{lbs}(10 \mathrm{~kg}) \\ 30 \mathrm{in}(762 \mathrm{~mm}) \end{array} \end{gathered}$ | B40 <br> $344 \mathrm{lbs}(156 \mathrm{~kg})$ <br> 30 in ( 762 mm ) | B42 <br> $351 \mathrm{lbs}(160 \mathrm{~kg})$ 22 in ( 559 mm ) |  | B700 <br> $680 \mathrm{lbs}(308 \mathrm{~kg})$ 30 in ( 762 mm ) | $\underset{1000 \mathrm{lbs}(454 \mathrm{~kg})}{\mathrm{Bl}}$ $30 \text { in }(762 \mathrm{~mm})$ | B11O <br> $854 \mathrm{lbs}(388 \mathrm{~kg})$ 48 in ( 1219 mm ) | $\begin{gathered} \mathrm{B} 1300 \\ \begin{array}{c} 1320 \mathrm{lbs}(599 \mathrm{~kg}) \\ 48 \mathrm{in}(1219 \mathrm{~mm}) \end{array} \end{gathered}$ | $\begin{gathered} \text { B1325 } \\ 1325 \mathrm{lbs}(601 \mathrm{~kg}) \\ 60 \text { in }(1524 \mathrm{~mm}) \end{gathered}$ | $\begin{gathered} \text { B1600 } \\ \begin{array}{c} 16000 \mathrm{bs}(753 \mathrm{~kg}) \\ 60 \text { in }(1524 \mathrm{~mm}) \end{array} \end{gathered}$ |
| $\stackrel{n}{\dot{t}}$ | GEM1306 | KBT19 |  | KBT24 | KBT19 | KBT23 |  |  |  |  |  |
|  | GEM1306(2) | N/A |  |  |  |  |  | KBT22 |  | N/A |  |

See Ice-O-Matic Price List for Adapter Kits to combine ice makers with most available ice/beverage dispensers.

## Air Cooled

Please note: air-cooled units require 6" (152 mm) clearance for air intake and exhaust.
A. Ice maker potable water in, $3 / 8^{\prime \prime}$ FPT.
B. Ice maker water out, 3/4" FPT.
C. Electrical inlet.


## Water Cooled/Remote

A. Ice maker water in, $3 / 8^{\prime \prime}$ FPT.
B. Ice maker water out, $3 / 4$ " FPT.
C. Electrical inlet.
D. Condenser water in, $3 / 8^{1 "}$ (water cooled only).
E. Condenser water out, $1 / 2^{\prime \prime}$ (water cooled only).
F. Liquid line, $3 / 8^{\prime \prime}$ male coupling for precharged line set (remote only).
G. Discharge line, $1 / 2^{\prime \prime}$ male coupling for precharged line set (remote only).
H. Remote condenser junction box (remote only).


Rear View Air Cooled


Rear View Water Cooled \& Remote

Operating Requirements

| MINIMUM |  | MAXIMUM |
| :--- | :---: | :---: |
|  |  | 60 Hz |
| Ambient Temp. Range Air | $50^{\circ} \mathrm{F}\left(10^{\circ} \mathrm{C}\right)$ | $100^{\circ} \mathrm{F}\left(38^{\circ} \mathrm{C}\right)$ |
| Water Temp. | $40^{\circ} \mathrm{F}\left(4.4^{\circ} \mathrm{C}\right)$ |  |
| Water Pressure | $20 \mathrm{PSIG}(1.4 \mathrm{BAR})$ | $120 \mathrm{PSIG}(8.3 \mathrm{BAR})$ |

Dimensions

| ALLMODELS |  |
| :---: | :---: |
| $W \times D \times H$ (in.) | $21 \times 24 \times 27$ |
| $W \times D \times H(m m)$ | $533 \times 610 \times 686$ |

## Specifications

| Model Number | Cond. Unit | Ice Production per 24hrs |  | Water Usage gallons per $100 \mathrm{lbs}(45 \mathrm{~kg}$ ) of lce $90^{\circ} \mathrm{F}\left(32^{\circ} \mathrm{C}\right)$ air/70 $0^{\circ} \mathrm{F}\left(21^{\circ} \mathrm{C}\right)$ water |  | kWH Used <br> per 100 lbs (45 kg) of ice @ $90^{\circ} \mathrm{F}\left(32^{\circ} \mathrm{C}\right)$ air $/$ $70^{\circ} \mathrm{F}\left(21^{\circ} \mathrm{C}\right)$ water | Voltage Characteristic: | Min. Circuit Ampacity | Fuse Size | $\begin{aligned} & \text { Approx. } \\ & \text { BTUs } \\ & \text { per hour } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\begin{aligned} & 70^{\circ \circ} \mathrm{F}\left(21^{\circ} \mathrm{C}\right) \mathrm{air} / \\ & 50^{\circ} \mathrm{F}^{\left(10^{\circ} \mathrm{C}\right)} \\ & \text { ater } 1 \mathrm{bs}(\mathrm{~kg}) \end{aligned}$ | $\begin{aligned} & 90^{\circ} \mathrm{F}\left(33^{\circ} \mathrm{C}\right) \text { air/ } \\ & 70^{\circ} \mathrm{F}^{21^{\circ} \mathrm{Cr}} \\ & \text { water lbs }(\mathrm{kg}) \end{aligned}$ | Potable | Condenser |  |  |  |  |  |
| GEM1306A | Air | 1,350 (612) | 1,000 (454) | 12.0 | - | 3.8 | 208-230/60/1 | 15.8 | 20 | 8,100 |
| GEM1306R | Remote* | 1,350 (612) | 1,000 (454) | 12.0 | - | 4 | 208-230/60/1 | 17.4 | 20 | 8,100 |

*Requires RGA-1O6I-HM Remote Condenser with optional grill guard kit. **BTUH is calculated $O^{\circ} F$ Evaporator, $100^{\circ}$ F Condensing, and 33 PSIG.
When installing a modular GEM on a drink dispenser, the KGEMDISP MUST be used.

NOTES:
$\begin{array}{ll}\text { Number of Wires: } & 3 \text { (including ground) } \\ \text { Approx. Shipping Weight lbs (kg): } & \text { GEM13O6 290 (132) } \\ \text { Refrigerant Type: } & \text { R4O4A }\end{array}$

